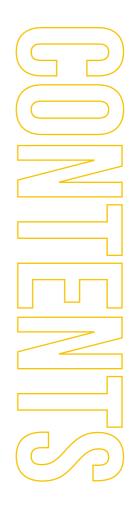


REPAIR KIT MANUAL



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Repair Kit Manual

Thank you for choosing Irontech Doll!



To ensure an optimal and prolonged experience, we kindly request that you carefully read the provided manual before using the Repair Kit.

Repair Kit Guidance

Frontech Doll

You can view all the tutorial videos of how to use the Repair Kit to repair the dolls through scanning the following QR code:



For electronic document of Repair Kit Manual, please scan the following QR code:





Repair Glue - Silicone

- Clean the damaged area to ensure that it is clean and free of debris.
- Take an appropriate amount of glue from each of the two cans of Silicone Repair Glue respectively. Stir them thoroughly in a 1:1 ratio until it becomes viscous. This can increase the curing speed of the glue.
- ⚠ Note: Once the two kinds of glue are mixed, they will cure quickly. Therefore, please take appropriate amounts separately for mixing each time and use it as soon as possible.
- After mixing evenly, use a hair dryer to warm up the mixed glue. This can also increase the curing speed of the glue.
- Note: If the temperature of the hair dryer is too high or it is too close to the glue, bubbles will form in the glue, which will affect its usability and repair effect.
- **4** Use appropriate tools or swabs to dip an appropriate amount of glue and apply it to the damaged area. Then carefully wipe off the residual glue on the surface.
- **6** Let it stand for more than half an hour and then check whether the damaged part has been repaired properly.
- Note: The curing speed of the glue is affected by the ambient temperature. Please refer to the actual situation. If the low ambient temperature causes the glue to cure slowly, it is recommended to refer to steps 2 and 3 to increase the curing speed of the glue.



Repair Glue - TPE

- Clean the damaged area thoroughly.
- Apply glue by using tools or swab.
- **3** Wipe off any residual glue from the surface carefully.
- 4 Let it sit for more than half an hour, then check to see if the damaged part has been repaired.



Nail Glue - Silicone & TPE

- Clean the nail area of the finger thoroughly.
- 2 Remove the cap of the nail glue.
- 3 Apply glue carefully.
- 4 Stick on the nail, hold it in place gently for 30s.
- Note: Please avoid squeezing the nail and finger in case increasing the tension between the silicone and the nail tip.
- **6** Check to see if the nail has been stuck to the finger tightly.



Dye Remover

- 1 Clean the dyed area with Cleansing Oil.
- Apply Dye Remover on the dyed area.
- 3 Let it sit for 8 hours, most of the dye will be removed.
- 4 Clean the skin with Cleaning Oil.
- ∧ Note: The Dye Remover is capable of Fading the dyeing to a certain extent. You may need to apply several times to reach the ideal effect. Please refer to the actual situation.



AB Gel

For Gel Breasts or Gel Butts Deformation

- Prepare an empty cup, a cup of Cleansing Oil, the Syringe Bundle.
- ⚠ Note: The needle is very sharp. Please be careful to avoid being hurt by needles.
- **2** Pinch the nipple with your fingers and insert the needle deep into the nipple.
- After insertion, use the needle to gently separate the gel section from the skin, creating a cavity to ensure a smooth injection process.
- Refer to step 2 and step 3 to create cavity in the other breast
- **⑤** Connect the Syringe Needle with Syringe Connector and make sure they are well connected.
- **6** Using the cup to totally mix Gel A and Gel B in the ratio of 1:1.
- ⚠ Note: The gel needs to be stirred and injected into the breast as soon as possible after mixing, otherwise it will solidify very quickly.
- Fill the Syringe Barrel with gel and connect it to the Syringe Connector. Hold the joint in place to start the injection.
- ∧ Note: Adjust the position of the needle to make sure the gel is evenly distributed.
- **3** Withdraw the needle and clean the Syringe with Cleansing Oil to prevent blockage.



Cleansing Oil

- Apply on the stained area directly then wipe it clean, or soak the Cleaning Cloth with Cleansing Oil then wipe it clean
- ⚠ Note: Please keep the bottle well-sealed to prevent it from evaporation.







Other Repair Tips



Dents

- Our dolls are made with anti-pressure material, which makes them less prone to pressure marks. However, if pressure marks do occur, releasing the pressure for a while will often allow the skin to recover naturally.
- In case the marks persist, apply a warm wet towel to the affected area for a period of time, repeating the process as necessary.
- **3** You can also rub and stretch the skin around the dent gently in a radial pattern.



Gas Bulge

- Insert Syringe Needle into the bulge and release the gas.
- Fill Syringe Barrel with AB Gel or Glue, then connect to the Syringe Needle and start injection.
- Note: Adjust the position of the needle to make sure the gel or glue is evenly distributed.
- **3** Withdraw the needle and press on the surface lightly until the gel or glue is set.



Color Fade

 If you are experiencing color fading issues, please reach out to our customer service. We will offer customized special color paste and detailed guidance for restoration. Customer Service: service@irontechdoll.com



WARNING

Be sure to read and follow these warnings carefully to ensure the safe use of the Repair Kit.

- Avoid contact with eyes and skin. In case of contact, immediately flush with plenty of water and seek medical advice.
- **3** Do not use near open flames or heat sources.
- Use in a well-ventilated area.

• Keep out of reach of children.

- **6** Do not ingest.
- 6 Store in a cool, dry place.
- **1** Do not mix with other chemicals.
- **9** If you have sensitive skin or respiratory conditions, use with caution. Consult a doctor if necessary.
- **9** Dispose of used glue and packaging properly. Do not litter.
- The needle is extremely sharp. Handle with care to avoid needlestick injuries.
- Follow the usage instructions carefully. Improper use may lead to unexpected hazards.

IRONTECHDOLL





We understand that a sex doll represents a significant investment. That's precisely why we've compiled this guide. Regardless of how you choose to utilize your sex doll, our goal is to ensure that every encounter you have is exceptional. By adhering to the advice we've presented, your doll will remain in excellent condition for many years.



Visit our website www.irontechdoll.com for more information.



More common questions and answers will be consistently added to our FAQ page: www.irontechdoll.com/help-faq/

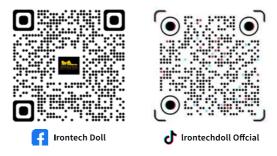


You can also find a full library of instructional videos on our website on our Functions page.



If you require further assistance, please don't hesitate to contact us at service@irontechdoll.com

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