



DS DOLL SWEET

LIFE SIZE SILICONE MODELS

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silicone doll manual
please read this before open the packaging

After-sales service introduction

Thank you for purchasing our products and for your support!

The doll model is made of simulation human body silicone. Breakage and cracks may be produced if not used properly or not transported carefully due to the characteristics of the silicone products. We provide free repair for the dolls our company sold within half a year. However, silicone is a material that cannot be reshaped and it is unavoidable to leave slight scars during the repair and cohesion. At the same time, all the customers who bought our dolls can enjoy a free makeup within half a year calculating from the date of sale and they only need bear the freight.

Points for attention of the product

This product can bend freely and maintain a variety of postures, but our original intention is not to design it like the ball joint dolls that can move frequently. We recommend changing its postures occasionally for display function.

Due to the characteristics of the product, we cannot accept replacement or return except that there are initial quality problems. Please understand this fully in advance and show sympathy.

Introducing the scars of the doll' s positioning holes

Due to silicone casting, there will be slight impurities and speckles on the doll' s surface, but they will not affect the beauty and use of the doll. In the meantime, for the fixing of the internal skeleton, there are slight block traces on the doll' s shoulders, dips, back and feet soles which are the normal and unavoidable phenomenon and has been marked when the dolls are leaving the factory.

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The damage repair of the silicone

Preventing the silicone damage

Silicone products are very soft and prone to produce ruptures or folds or get damaged if not used properly. In use, please don't touch the silicone surface with sharp objects and cut the silicone. Once the incision appears on the silicone, it will be torn in the incision direction gradually if it is used continuously and be damaged completely.

DIY (do it yourself) repair methods:

Once any rupture appear on the doll's skin, please stop using it immediately and make repairs. Silicone cannot be used together with the common adhesive. For repair, please use the special repair agent we provide.

If the damage is not big, one can attempt to repair it by oneself. Firstly, ask for silicone repair agent from our customer service.

After receiving the repair agent, please adjust the doll to the posture in which the crack can fold first, and then cleanse the crack and the stains around it. After it become dry, smear the adhesive on the crack. Finally fix the crack and wait for the adhesive to dry and solidify.

If there are holes, by the same token first adjust the doll to the posture like when it came out of the factory and keep the holes in sizes under normal pressure. Then cleanse the stains. After it becomes dry, use adhesive to stuff the hole and polish it to make it consistent with the surrounding skin. Finally wait for the adhesive to solidify completely. The special silicone adhesive needs 24 hours for curing and be careful not to move or squeeze it during the period.

Back to the factory for overhaul:

If the damage is relatively serious and cannot be repaired by oneself or if the customer feels great difficulty in DIY repair, the doll can be sent back to the factory for repair. If it is still within the warranty period of our after-sales service, we will repair it freely for you, but the user need bear the shipping costs.

Moreover, silicone is a kind of material that cannot be reshaped. During repair, adhesion scars will be left on it which cannot be avoided.

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DSDOLL SWEET

LIFE SIZE SILICONE MODELS

产品细节说明

登记编号：

人偶型号：

头部类型：

身体类型：

标准配件：

生产日期：

身体外表：

身体涂装：

身体骨骼：

头部外表：

头部涂装：

出厂检测：

其他备注：

蒂艾斯仿真人偶

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Disclaimer

The dolls our company produces are not toys for children and will not be sold to the minors. Please don't put them in the places which the children can come into contact with. If there are any minors who get in touch with this product, the guardian should bear the responsibility. Meanwhile, please don't use this product in public places. If any problems and disputes arise because of this, our company shall not bear any responsibility.

All the dolls' modeling of our company are independently created and completed by our sculptors and all are original works which don't involve any real portraits. In the meantime, the dolls our company produces will not imitate or refer to any real persons for makeup. If there are circumstances under which our dolls resemble real persons, it will be just coincidence. After sold, our dolls shall not be used by customers for imitation or comparison with real persons, for example, our company will not be responsible for any portrait right problems or disputes caused thereby.

Product introduction

DS (doll sweet) is one Japanese life-sized simulation doll manufacturing company. It is located in Dalian, China and has always been committed to the design and production of all kinds of colloid-coated toys and models.

The life-sized simulation doll is a kind of human model whose height is extremely similar to the real person's. Inside it, galvanized metal skeleton and a variety of mechanical parts are assembled and its structure conforms to the activity scope of the human body. Moreover, its pose can be fixed for photo taking. It has an extreme degree of simulation and its clothes and hairstyle, etc. can be changed according to personal preferences like the current models. It is the ultimate form of dolls and models and can be used for photography models, fashion shows and interior decorations and so on.

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Points for attention on dressing

The limbs of the silicone doll can move, but there is certain movement scope limit. When dressing the model, to protect its silicone skin, the following points should be paid attention to:

1. Use bath powder for preventing stickiness

The silicone surface is rather sticky. One should brush bath powder or talcum powder on it before dressing the doll. If there is static electricity, the static electricity spray can be used, but don't spray too much.

2. Prevent the limbs from bending too much

When dressing the doll, please don't twist its arms too high which may cause silicone ruptures. Please follow the safe angle instructions in The Physical Activity Scope strictly for operations.

3. Uninstall the head before putting on a coat

When putting on a coat or parts of the clothes, if the clothes are too tight or it is inconvenient to dress the doll, it is necessary that one should remove the doll's head before dressing it.

4. Apply powder on the doll before putting on tight pants

Silicone has a lot of friction. If it is too tight to dress the doll with trousers or socks, please smear bath powder or talcum powder on the legs and try again.

5. Be careful of scratches

Please don't make the doll wear clothing or accessories with sharp edges which may cut the silicone. If the clothing has ornaments such as sharp buttons or chains, etc., be careful to dress the doll with it.

6. Ear-piercing or navel piercing

When making the doll wear earrings and other accessories, one can use thin iron wire or needle to prick holes in the silicon, but the diameter of the holes cannot be beyond 0.5mm and knives and other sharp objects cannot be used to cut. After earrings are put on, they cannot be pulled and torn to prevent silicone ruptures.

7. Fitness of the clothing

Please don't dress the doll with too tight clothing and long-term squeezing will cause deformation or ruptures of the silicone. If the clothing cannot fit in, please don't try forcibly and some of the clothing must be special clothing for dolls.

8. Prevent coloration

Some clothes are made of dyed artificial leather or other oil-stained leather materials whose color may seep into the inside of the silicone after long-term contact and the color of the doll's skin will change. Please don't dress the doll with this kind of clothes for a long time to prevent its coloring.

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The storage environment of the dolls

To protect the dolls and make sure they can be used for a long time, there are certain requirements for the storage space. Good doll storage environment can prevent the aging of their silicone skin and internal parts and extend their service life greatly.

1. Prevent long-time exposure to the sun

Direct sun bathing should be avoided because the silicone's color will fade slightly after the long-term sun exposure.

2. Prevent dust sticking

The lots of dust should be avoided because there are stickiness and static electricity on the silicone's surface which make it easy for the dust to stick to the surface. When the doll is placed, please make all efforts to prevent the dust from falling on it to avoid the inconvenience for cleansing

3. Avoid dampness

Moist environment should be avoided because the inside of the doll is filled with sponge which will absorb water in wet environment. It is fine to wipe or bathe the doll with water, but soaking the doll in water for a long time should be forbidden. It is absolutely not allowed to pour water into the part of the neck where there are connectors. The doll's inside is stuffed with sponge. Once water gets inside, it is hard for the doll to dry.

4. Prevent surface staining

Please don't put the doll on the artificial leather or dyed leather chairs for long, for the color of the oil-soluble pigment contained in this kind of objects may seep into the silicone. After the silicone is put on this kind of objects for more than 2 hours, serious color changing will appear and the color that will seep inside it is very difficult to be eradicated.

5. Pay attention to the storage temperature

Too high or too low room temperature both should be avoided. Silicone cannot be put in too low or too high environment for a long time and please keep the storage environment temperature between 5°C-35 °C. In winter days, electric blanket can be used to warm the doll, but be sure that its temperature will not be too high.

6. Prevent the doll from being squeezed

Please avoid compressing it when the doll is stored away. Long-term compression will distort the silicone and sponge. Please don't put heavy objects on the doll. Please avoid squeezing or tightening parts of the doll for a long time.

7. Keep the doll in the posture free from external force

When placed, the doll should be kept in an unfolding posture and being bent or squeezed for a long time will result in the cracks and folds of the silicone.

8. This is not children's toy

Please don't place the doll in the places the children can get touch with. This product is not children's toy. Please prevent minors from coming into contact with it.

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The physical activity scope of the dolls

The doll models are made of simulation human body silicone. Due to the characteristics of the silicone product itself, excessive activity or a too large movement angle may result in the rupture of the silicone, thus please take care in use. Hereinafter are activity limitations for every body part of our silicone doll:

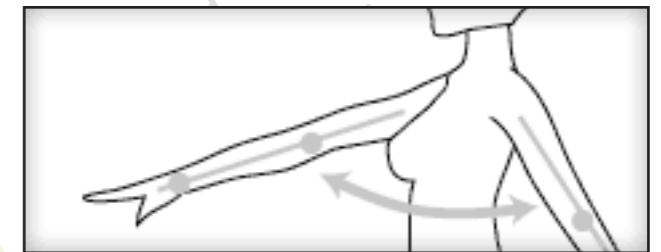
Head:

The doll's head is connected to its body with metal connectors and can turn to the right and the left freely. However, because its neck is fixed by the metal skeleton, the head-lifting and head-bowing forward and backward should not exceed 45 degrees and the head-swaying to the right and left should not go beyond 45 degrees.



Shoulders and upper arms:

The upper arms can be raised forward as high as to the chest, that is, about 60 degrees forward. They can be bent slightly backward for 5-10 degrees. They can be raised to both sides horizontally as high as to the chest level, that is, about 60 degrees in the directions of both sides. When the upper arms are being folded inside (chest-hugging), they should not exceed the chest, that is, about 15 degrees inside.



The lower arms and wrists:

The doll's lower arms can rotate in one direction for 90 degrees. Because we set displacement restrictions on the bones, the lower arms can not bend or rotate in the other directions. (Limited to standard bones). The doll's wrists can bend up and down and the angles are 45 degrees up and down separately. The lower arms can rotate and the angles are 60 degrees limit.



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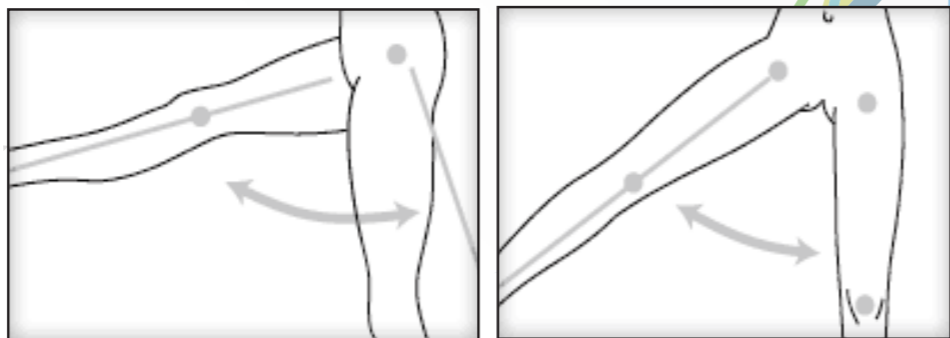
waist:

The doll's waist can bend to the left and right horizontally and the angles for this are limited to 30 degrees. The angles for waist bending forward and backward (waist bending and chest throwing out) are limited to 40 degrees. When the body rotates right and left (waist twisting), the angles will be limited to 40 degrees. When the waist is bent and rotated simultaneously, angles in all directions are superimposed and the limits are reduced by half. For example, bend the waist to the left while twist it at the same time, the angle limits in all directions will be reduced to the maximum of 20 degrees.



Hips and thighs:

The thighs of the DS dolls can be separated to both sides to the maximum of 130 degrees and for single leg splitting the leg can be lifted to 100 degrees.



However, we don't recommend opening the doll's thighs too widely and the action can produce much pulling force on the doll's silicone which is easy to cause damage. The safe leg opening angle that we recommend is 50 degrees at most to both sides and not over 15 degrees of the body's vertical line to the inside. For single leg, it should not be lifted upward over 90 degrees and bent backward over 15 degrees of the body's vertical line.

Knees and ankles:

The lower legs can be bent backward to the maximum of 120 degrees and the recommended angle is 100 degrees. They have mechanical displacement restrictors and cannot be bent forward.

Its ankles can be rotated up and down and the angle is 45 degrees totally. Similarly they have mechanical displacement restrictors and cannot be rotated too much.



×Although our dolls can make movements in larger scope, the aforesaid angles are the officially recommended activity restrictions and if the limited angles are exceeded, silicone's local damage and tear may be caused.

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Maintenance of the silicone surface

For the simulation skin of the DS doll model, imported polymer human body silicone rubber is used as material which is non-toxic and without any peculiar smell. The hardness of the silicone is Shore 0 degree, its stretch rate is 450% and tearing-resistance degree is 1.7Mpa.

When the silicone products are laid aside for a long time, there will be oil leakage on their surface which is due to that silicone oil is contained in the silicone formula and is normal phenomenon. You only need to wipe the surface gently with towel. Moreover, while dolls are being used or laid aside, dust and stains will adhere to their surface. In order to keep the good performance of the silicone skin and the cleanness of the silicone surface, please carry out maintenance after every certain period of time. The maintenance intervals differ according to the service status and storage environment. Generally speaking, it had better to be once a month.

Maintenance methods:

Firstly, dip the sponge or towel into the warm water and then use it to wipe the doll's surface gently. If there is dirt or smears sticking to the silicone surface, please wipe it many times with soap water and don't daub it forcibly. When one is wiping the silicone surface, please don't use corrosive cleanser such as strong acid and alkali solution, powerful disinfection solution and detergent, etc. Soap, liquid laundry detergent, liquid shampoo, shower gel or mild detergent can be uses for cleansing. After the surface is dry, put bath powder or talcum powder on the doll, and in this process please wear masks to avoid breathing in dust.

Maintenance of the joint parts:

If the doll's joints are kept bent for a long time, creases and wrinkles will appear on its surface which is due to the improper posture it is placed in and prolonged pressure on the surface. For example, if it is placed sitting in the chair for a long time, there will be horizontal grains on its abdomen. Silicone has resilience itself, so when the doll model is not used, keep it in the posture just like when it came out of the factory, reduce the force on all joints and lay it aside for a certain period of time, the creases and wrinkles will decrease and disappear.

Maintenance of the doll's coating:

The makeup done on the doll when they leave the factory use silicone coating which usually will not fall off. However, don't wipe it forcibly especially the make-up on the doll's face and the eyebrow and eyelash parts. Please pay attention to the wiping force when the doll is cleaned. If too much force is used, the hair will drop and its color will be rubbed off. Once the color is rubbed off, it is difficult to make repairs. The common cosmetics can be used to do makeup on the doll, such as lipstick and blusher, etc. Yet do not use too thick and sticky ointment to do coating on the face or it will be difficult to do cleaning. When discharging the makeup of the doll, please don't daub it forcibly and use soap water or makeup remover to wipe it gently.